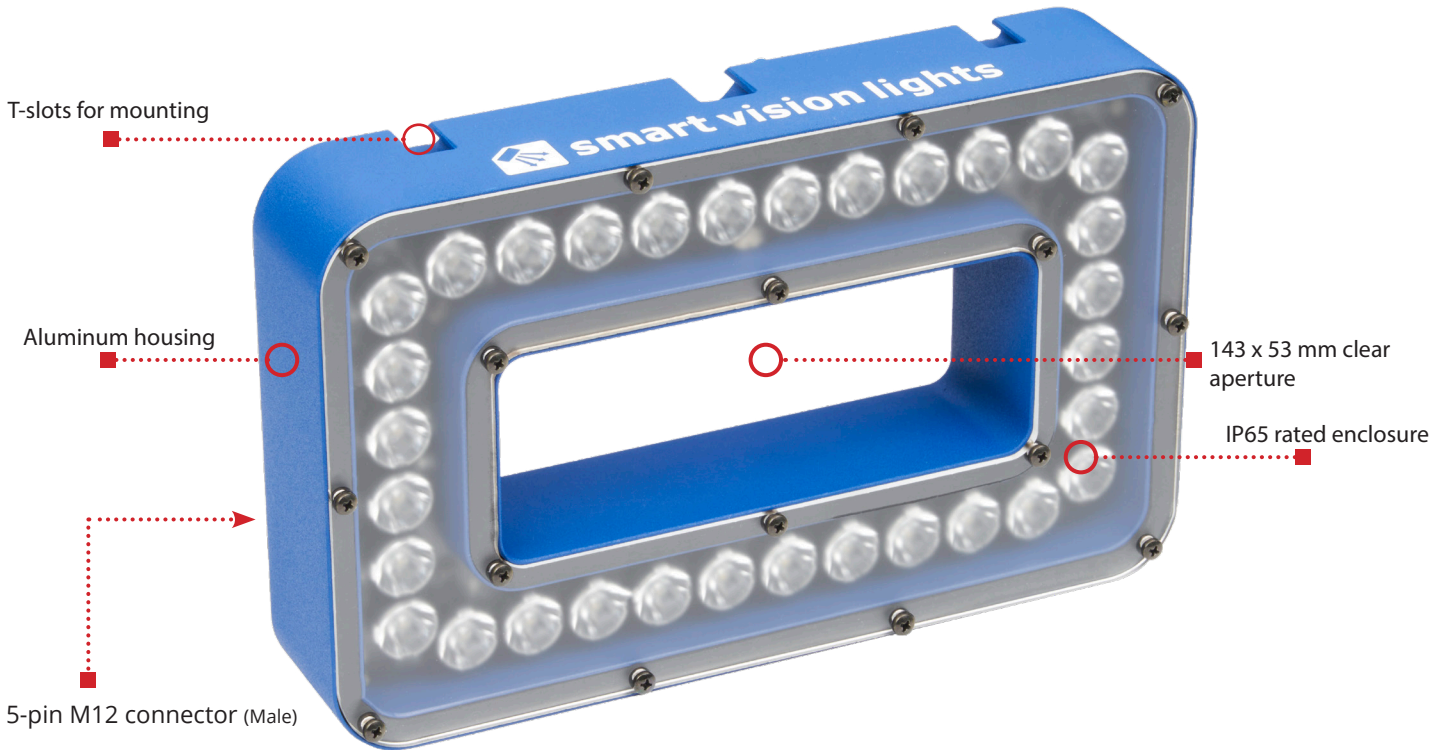


# JWL225-DO Ring Light

## DUAL OVERDRIVE™



The JWL225-DO is an OverDrive™ only light source meant to provide external illumination for logistics. The JWL225-DO is compatible with most common major machine vision cameras and can be directly connected and controlled through a camera's trigger output.

## JWL225-DO HIGHLIGHTS

Warranty  
**10  
YEAR**

Tested  
**IEC  
62471**

Compliant  
**CE  
ROHS**

Rated  
**IP  
65**

Connector  
**5-PIN  
M12**

- ✓ Dual OverDrive features Deca OverDrive with 10x standard light output.
- ✓ Direct connect and control through camera's trigger output.
- ✓ Built for high speed conveyor systems.
- ✓ Compatible with most common major machine vision cameras.
- ✓ Designed for use with a polarizer



REV 08/18/23

## SPECIFICATIONS

	Deca OverDrive Operation	Standard OverDrive™ Operation
Electrical Input	24 VDC +/- 5%	
Input Current	1.55 A average max.   Peak 2.3 A charge rate	
Input Power	37 W max.	
PNP Trigger	2 mA @ 4 VDC   7 mA @ 12 VDC   13.4 @ 24 VDC	
NPN Trigger	9.9 mA @ Common (0VDC)	
Trigger Input	PNP > +3.3 VDC (24 VDC max.) to activate <b>or</b> NPN > GND (<1.4 VDC) to activate <b>(not both)</b>	
Mode Control	Connect pin 5 to 1-10 VDC (10 - 100% output); 24 VDC (Max)	
Strobe Duration	Min. 10 µs   Max. 1 ms <sup>1</sup>	Beginning at 1 ms <sup>1</sup>   Max. 8 ms
Strobe Trigger Latency	6 µs	
Strobe Frequency	Max 4 kHz or 1 / Duty Cycle as calculated, whichever is less. <sup>2</sup>	
Duty Cycle	5% <sup>2</sup>	
Analog Intensity	The output is adjustable from 50% - 100% of intensity limit by a 1 - 9 VDC signal. Jumpering pin 5 to pin 1 will provide maximum intensity.	Not applicable
Connection	5-pin M12 connector	
Operating Temperature	-10° - 40° C (14° - 104° F)   RH max 80% non-condensing humidity	
Storage Temperature	-20° to 70° C (-4° to 158° F)   RH max 80% non-condensing humidity	
IP Rating	IP65	
Weight	3.3 lbs   1.5 kg	
Compliances (Pending)	CE, IEC-62471, RoHS, UL, CSA, FCC, KCC Pending	
Warranty	10 years <sup>3</sup>	

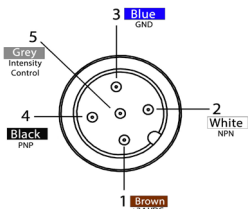
<sup>1</sup> The JWL225-DO operates in Dual OverDrive™ from 25 µs to 1 ms. After 1 ms, standard OverDrive™ turns on. See page 6 for more information.

<sup>2</sup> See page 6 for more information.

<sup>3</sup> See [SmartVisionLights.com/warranty](http://SmartVisionLights.com/warranty) for details.

## WIRING CONFIGURATION

### OVERDRIVE™ OPERATION MODE



Pin layout for light (Male Connector)

Pins	Function	Signal	Wire Color
1	Power In	+24VDC	BROWN
2	NPN	Sinking Signal	WHITE
3	GND	Ground	BLUE
4	PNP	Sourcing Signal	BLACK
5	Intensity Control	1-10VDC	GREY

For maximum intensity, tie pin 5 to pin 1 at +24VDC.

For proper light function, apply either a PNP or NPN signal, not both.

Failure to supply light with correct input current will result in inconsistent lighting behavior.

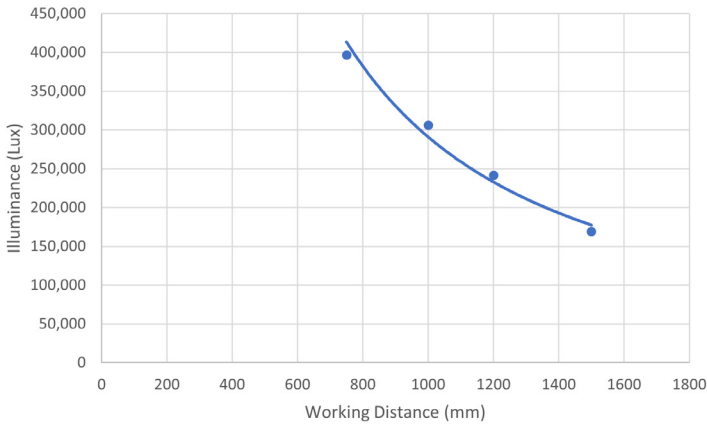
(see Product Specifications for requirements)

## LIGHTING PATTERNS

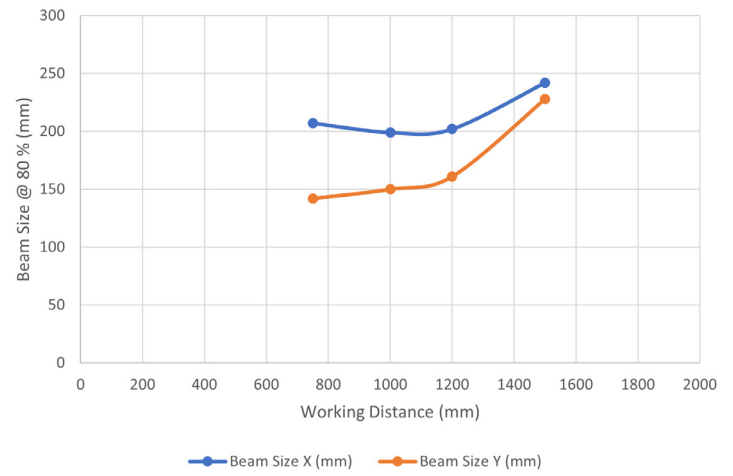
Smart Vision Lights recommends the JWL225-DO be used at a working distance between 500 mm to 2000 mm. Illuminance values taken on white light - 5700K

### 10° lighting patterns

Illuminance vs. Working Distance

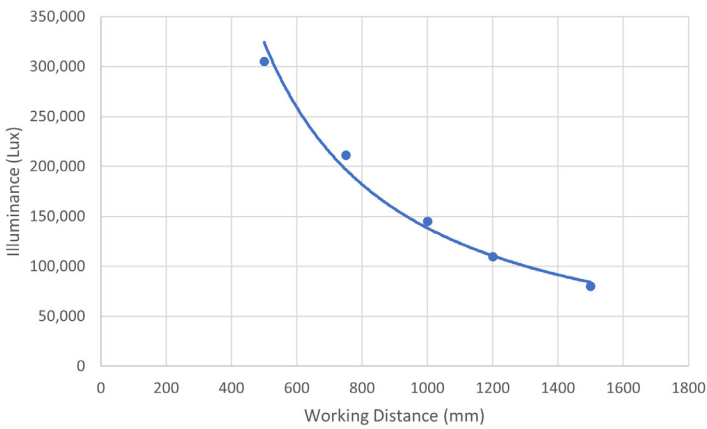


Beam Size at 80% Max Intensity vs. Working Distance

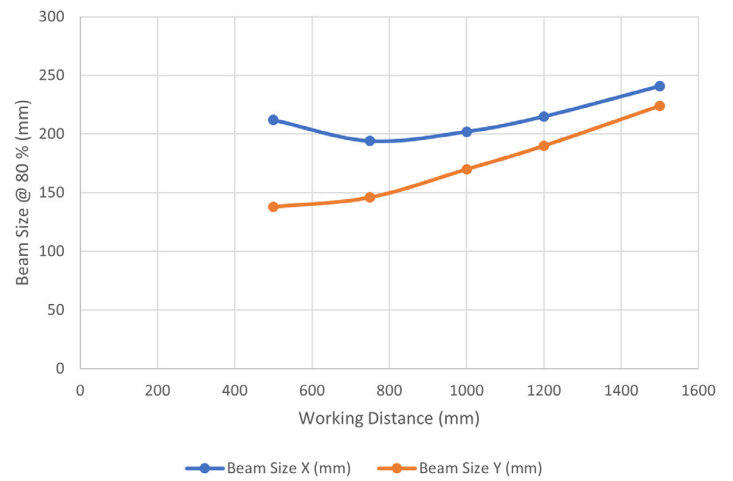


### 14° lighting patterns

Illuminance vs. Working Distance



Beam Size at 80% Max Intensity vs. Working Distance

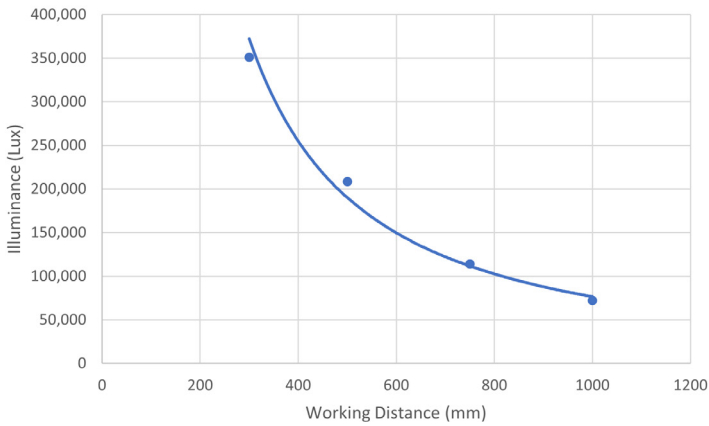


## LIGHTING PATTERNS (continued)

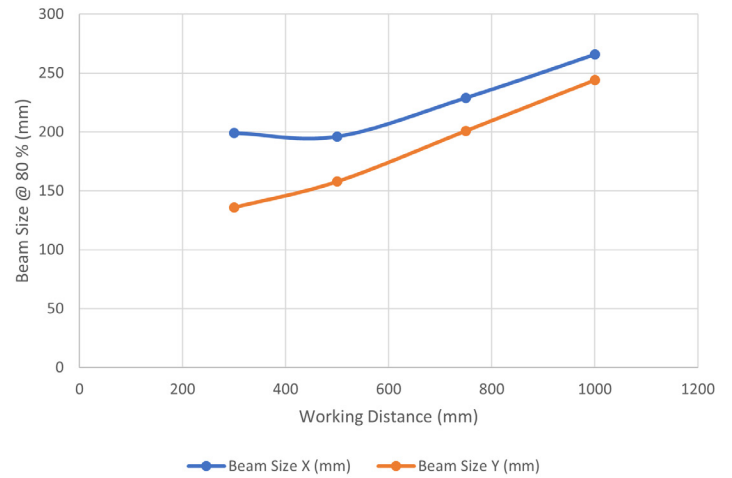
Smart Vision Lights recommends the JWL225-DO be used at a working distance between 300 mm to 1500 mm. Illuminance values taken on white light - 5700K

### 30° lighting patterns

Illuminance vs. Working Distance



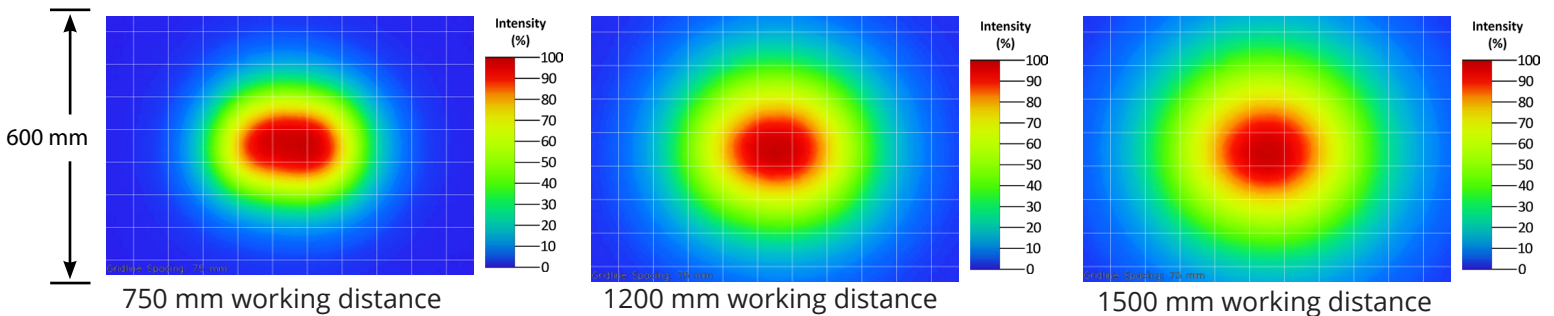
Beam Size at 80% Max Intensity vs. Working Distance



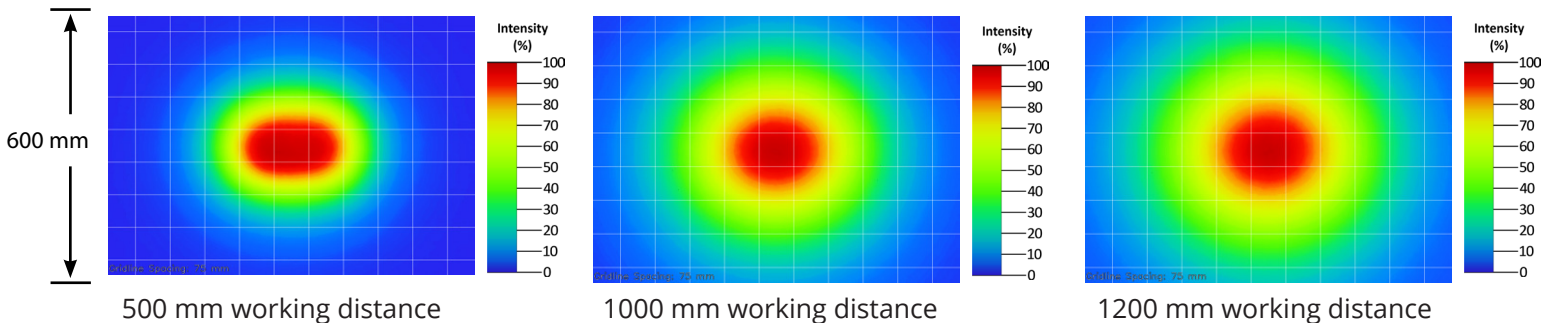
## BEAM PATTERNS

Smart Vision Lights recommends the JWL225-DO be used at a working distance between 300 mm to 2000 mm. Illuminance values taken on white light - 5700K

### 10° lighting patterns

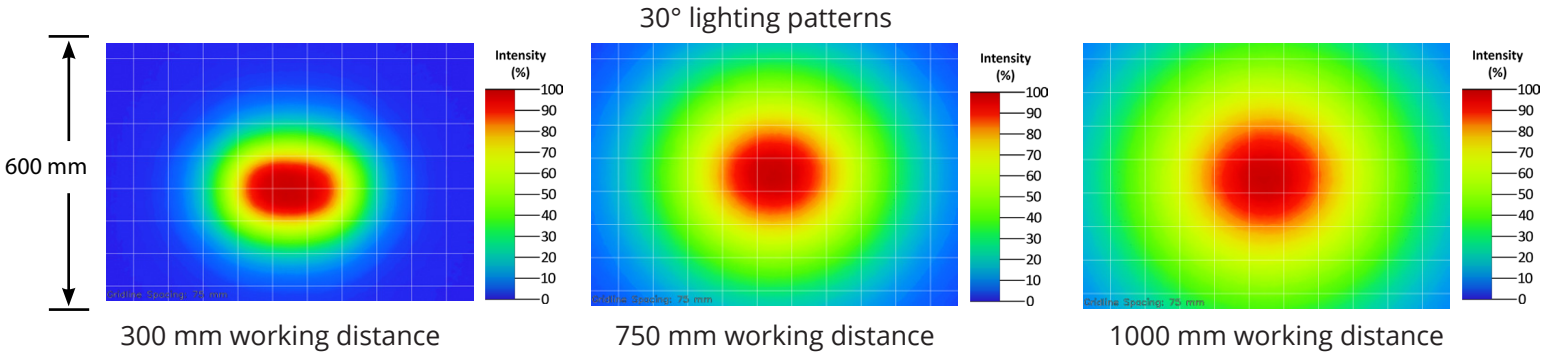


### 14° lighting patterns



## BEAM PATTERNS (continued)

Smart Vision Lights recommends the JWL225-DO be used at a working distance between 300 mm to 2000 mm. Illuminance values taken on white light - 5700K



## LENS OPTICS

### NARROW

Narrow, 10° angle-cone lenses create a narrow beam of illumination and are used for the longest working distances.



### WIDE

Wide, 30° angle-cone lenses create the largest area of illumination. They create a floodlight effect and can be used for the shortest working distances.



### NARROW (Standard)

Narrow, 14° angle-cone lenses create a standard beam of illumination and are used for long working distances.



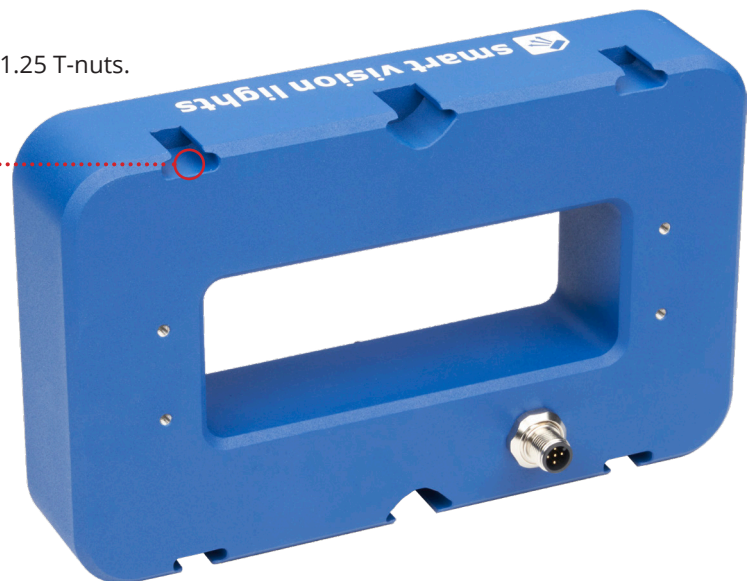
## MOUNTING

T-Slots are located along the top and bottom of the JWL225-DO.

The JWL225-DO comes with two M8-1.25 x 12 mm screws and two M8 x 1.25 T-nuts.



T-slots for mounting



## EYE SAFETY

According to IEC 62471:2006. Full documentation available upon request with purchase of product.

### Notice

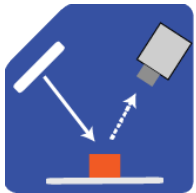
**Exempt Group:** No photobiological hazard to eyes or skin even for continuous, unrestricted use. Applicable for wavelength 625.

### Caution

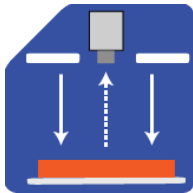
**Risk Group 1:** Possibly hazardous optical radiation emitted from this product. Do not stare at operating lamp. May be harmful to eyes. Safe for most applications except prolonged exposure. Applicable for wavelength WHI.

## ILLUMINATION

The JWL225-DO works best for:



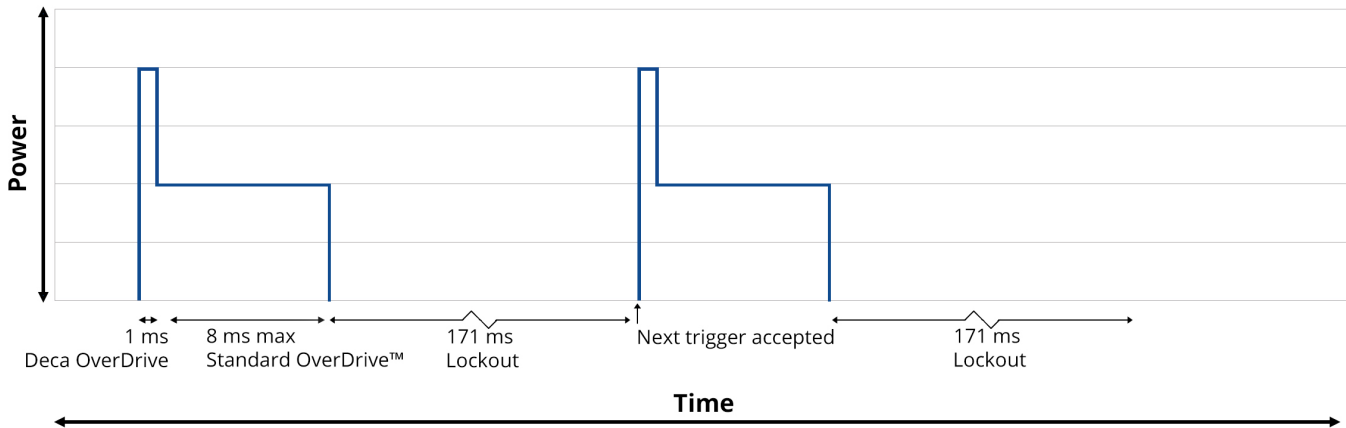
Bright Field



Direct Lighting

## DUTY CYCLE

Dual OverDrive lights will always begin the first 1 ms of operation in Deca OverDrive, followed by a shift down to Standard OverDrive for the remaining trigger, up to an additional 8 ms maximum for the JWL225-DO.



The duty cycle of Dual OverDrive on the JWL225-DO Series is 5%.

To calculate the lockout period, use the following formula:

$$\frac{\text{Strobe Duration}}{\text{Duty Cycle}} - \text{Strobe Duration} = \text{Lockout Period} \quad \text{Example: } \frac{25 \mu\text{s}}{.05} - 25 \mu\text{s} = 475 \mu\text{s Lockout Period}$$

To calculate the strobes per second, use the following formula:

$$\frac{\text{Duty Cycle}}{\text{Strobe Duration (in seconds)}} = \text{Strobes Per Second} \quad \text{Example: } \frac{.05}{.000025 \text{ sec}} = 2,000 \text{ Strobes Per Second}$$

## SAFESTROBE™

SafeStrobe™ is a unique technology that applies safe working parameters to ensure high current LEDs are not damaged by driving them beyond their limits, such as maximum strobe time or duty cycle. This is especially beneficial for overdriving our high current LEDs.

## DUAL OVERDRIVE

Dual OverDrive provides both standard OverDrive™ and Deca OverDrive modes from a single integrated driver. Users can select the lighting mode via the strobe duration. Dual OverDrive will always begin with 1 ms of Deca OverDrive, followed by Standard OverDrive™.

Deca OverDrive provides 10x the amount of output as traditional continuous operation.



## HIDDEN STROBE™

Hidden Strobe works best in applications with short exposure times and a high repetition rate. As the rest period increases, and / or the frequency decreases, some strobing effects may become noticeable. This is due to the nature of overdrive, as all overdrive lights must have a period of rest called the duty cycle. However, the strobe effect will **always** be less noticeable in a light featuring Hidden Strobe than in a light without it.

Human vision is complex and highly circumstantial. There is no one-size-fits-all solution for maximizing the effect of Hidden Strobe™. However, setting the strobe duration to 1 ms or less is a good starting point that will work in many cases.



## PART NUMBER GUIDE

**JWL225-DO** —



**HIDDEN STROBE™:**

Leave blank for none

HS = Hidden Strobe™



**COLOR:**



**LENS:**

Leave blank for Standard (Narrow, 14°)

N10 = Narrow (10°)

W30 = Wide (30°)



**LINEAR POLARIZER:**

Leave blank for none

LPI = Factory Installed

### Part Number Examples:


**JWL225-DO-625** JWL225-DO, 625 nm Red Wavelength, Standard 14° Lens Configuration

**JWL225-DO-WHI-W30-LPI** JWL225-DO, White Wavelength, Wide 30° Lens, Linear Polarizer

*Additional wavelengths and lens options available upon request.*


## ACCESSORIES

**Power Cables**



Lengths	Part Number
5 m	5PM12-5
10 m	5PM12-10
15 m	5PM12-15

**Bracket**



Description	Part Number
Mounting Bracket	BKT0031

**Mounting Kit**

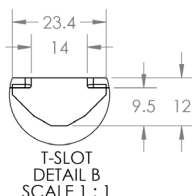
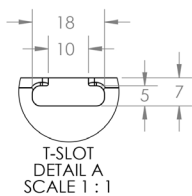
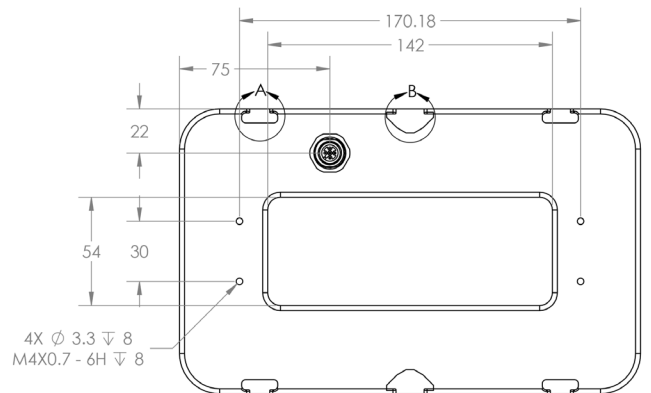
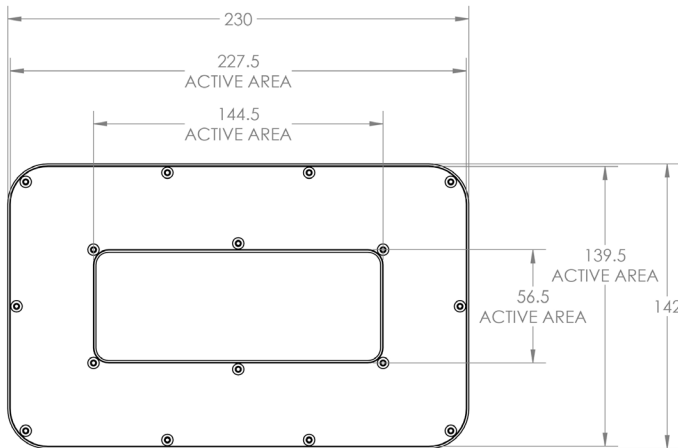
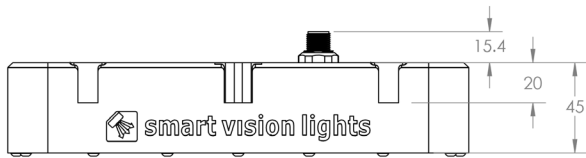


Description	Part Number
M8-1.25 x12 mm screw	SC0030
M8 x 1.25 T-nut	NU009

Light comes with two screws and two T-nuts.

## PRODUCT DRAWINGS

CAD files are available on our website. Drawings are in mm.



## GLOSSARY

This glossary covers all Smart Vision Lights product families; some content in this section may not apply to this specific light.

### TERMINOLOGY

**Continuous Operation** The light stays on continuously.

**OverDrive™** Integrated driver that produces a high-current strobe to the LEDs to drive them beyond their nominal continuous operation output.

**Multi-Drive™** Integrated driver that combines continuous operation and OverDrive™ strobe mode

**NanoDrive™** Integrated driver that provides fast switching where the light can go from off to on in less than 500 ns.

**Built-in Driver** The driver contained within the light that controls the current to the LEDs and provides PNP, NPN, and analog dimming controls.

**SmartVisionLink™** Integrated feature that enables lighting control through the Bluetooth module and app.

**Camera to Light** Connect the light directly to the camera, without the need for additional controllers or equipment.

**Polarizers** Filters that reduce reflections on specular surfaces.

**Diffusers** Widens the angle of emission by scattering light in all directions.

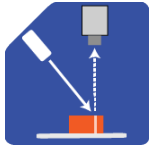
**Pattern Area Lighting** Modulated lighting pattern placed over a backlight's surface used to enhance defect detection on transparent and glossy surfaces

**SafeStrobe** Limiter to keep the light in safe working parameters.

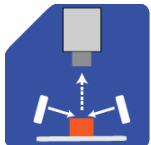
**Direct Connect** Connect lights in a series without the use of cables.

**Daisy-Chain** Connect lights in a series with the use of cables.

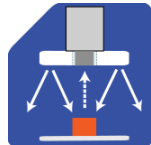
### TYPES OF ILLUMINATION



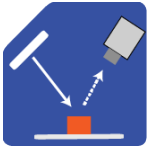
Projector



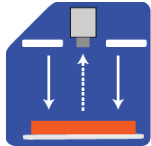
Dark Field



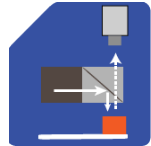
Radial



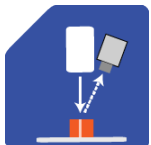
Bright Field



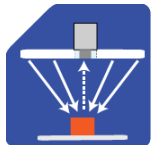
Direct



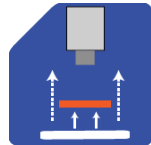
Axial



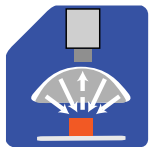
Line



Diffuse Panel



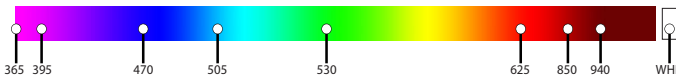
Backlight



Dome  
"Light Tent"

### COMMON COLOR / WAVELENGTHS LEGEND

Wavelengths options range from 365 nm to 1650 nm.\*  
Additional wavelengths available for many light families.



\*See Part Number section for **this light's** available standard wavelengths.



Shortwave Infrared LEDs are available in 1050 nm, 1200 nm, 1300 nm, 1450 nm, 1550 nm, and 1650 nm.\*

\*Check Part Number section to see if **this light** is available in SWIR wavelengths.



ISO 9001:2015 Certified QMS